



THE THERAPEUTIC EDGES OF MEDICINAL PLANT-DERIVED CUTLERY

Akansha Srivastava and Shahwar Siddiqui

Centre of Food Technology, University of Allahabad
Prayagraj, Uttar Pradesh, India

Review Paper

Received: 15.05.2024

Revised: 22.05.2024

Accepted: 10.06.2024

ABSTRACT

This study explores the potential of utilizing medicinal plants in the development of edible cutlery, which offers a sustainable alternative to conventional single-use plastic cutlery. Medicinal plants are known for their diverse bioactive compounds, making them a promising source for producing environmentally friendly and biodegradable edible utensils. The investigation focuses on evaluating the nutritional value, safety, and sensory attributes of the edible cutlery. The results indicate that edible cutlery made from medicinal plants demonstrates promising potential as a viable and eco-friendly alternative to reduce plastic waste, while also offering potential health benefits through the ingestion of beneficial phytochemicals. This research contributes to the broader efforts towards sustainable food packaging and consumption practices, promoting a greener and healthier future.

No. of Pages: 7

References: 31

Keywords: Medicinal plants, Edible cutlery, Sustainable alternative, Biodegradable, Nutritional value.

INTRODUCTION

The growing worldwide concern about environmental degradation caused by plastic waste has created an urgent need for sustainable alternatives in various industries, including food packaging and utensils. Single-use plastic cutlery, which contributes significantly to the plastic pollution crisis, has become a prime target for innovative and eco-friendly solutions. In 2014, J. Gasperi, R. Dris, T. Bonin, and V. Rocher conducted research on the "Assessment of floating plastic debris in surface water along the Seine River." They found that a significant portion of the debris consisted of food wrappers, containers, and plastic cutlery, likely resulting from intentional or unintentional dumping. Plastic tables, which were found in the river, accounted for between 0 and 0.8% and 5.1% of the total debris by weight during discharge and surface runoff. Environmental

pollution, as defined by Dana Gopal et al. (2014) in their research paper "Impact Of Plastic Leading Environmental Pollution," refers to the unfavorable changes in the physical, chemical, and biological characteristics of our air, land, and water caused by overpopulation, rapid industrialization, and other human activities such as agriculture and deforestation, which introduce various pollutants. Plastic is a commonly used material in the construction sector, disposable cutlery industry, and storage industry. The increasing use of plastic in developing and growing nations is particularly concerning due to inadequate waste management systems. The accumulation of plastic materials on land and in bodies of water is known as plastic pollution. The exact degradation time of plastic is not known, as it is a synthetic polymer made from petrochemicals that takes 500 to 1000 years to

*Corresponding author: akanshasrivastava502@gmail.com, siddiqui.shaz786@gmail.com

degrade. Manufacturing processes release many harmful chemicals that can contaminate humans and animals. Plastic cutlery takes hundreds of years to decompose, releasing harmful chemicals during the process. Additionally, the production of plastic utensils involves the extraction and processing of fossil fuels, contributing to carbon emissions and exacerbating climate change. The negative effects of plastic cutlery on the environment and human health have led to a search for sustainable alternatives that reduce waste generation and minimize ecological damage. In recent years, the concept of edible cutlery has emerged as a promising approach to tackling this environmental challenge while also harnessing the potential health benefits of medicinal plants. Medicinal plants have been valued for centuries in traditional medicine systems for their therapeutic properties, containing a wide range of bioactive compounds with various health-promoting effects. As we confront the adverse impacts of plastic pollution on our ecosystems and health, exploring the integration of medicinal plants into edible cutlery offers a unique opportunity to address both environmental and nutritional concerns simultaneously. This paper aims to explore the potential of medicinal plants in the development of edible cutlery. We will examine the reasons behind the growing interest in edible cutlery, discuss the advantages of using medicinal plants in its production, and explore the potential nutritional benefits that such utensils could offer.

EDIBLE CUTLERY: AN ECO-FRIENDLY ALTERNATIVE

The global awareness of plastic pollution has sparked a shift in consumer behavior and industry practices. Edible cutlery has emerged as a promising eco-friendly option to address environmental concerns. Its biodegradability and potential to mitigate plastic waste make it a sustainable choice. In a study by Thagunna et al. (2023), a long-lasting substitute for plastic cutlery was developed by combining water, salt, wheat flour, finger millet, rice flour, jaggery, and oil. The resulting cutlery was not only tasty and healthy but also advantageous for the environment. Using less plastic reduces the discharge of harmful compounds as it breaks down. In a study by Sorna Prema Rajendran et al. in 2020, nutrient-rich edible cutlery was created using a composite flour made of wheat flour, pearl millet, and barnyard millet. The composition was optimized based on water absorption characteristics at different temperatures using the Box

Behnken design under the Response Surface Methodology (RSM). The nutritional value of the optimized sample was determined to be 5.67 g/100g of protein, 2.36 g/100g of total fat, and 83.68 g/100g of carbohydrates. This biodegradable cutlery replaced plastic in just five days. Another study by Sayani Hazra and Manmath Sontakke in 2023 explored the use of ashwagandha root powder, finger millet flour, and sorghum flour as functional ingredients in edible cutlery for nutrient enrichment. The biodegradability of the product was investigated and found to enhance soil health without adverse effects on the environment. Additionally, the availability of raw materials makes it a potentially more economical technology. The addition of grape seed flour improved the antioxidant capabilities of the spoons, as stated by Dordevic in 2021. Xanthan gum was used to increase the hardness and texture of the spoons. While these biodegradable spoons may not be suitable for all food items and are not reusable, future research aims to enhance this aspect.

Vyshali et al. (2022) researched the use of natural, biodegradable polymer made from fruit waste as blends with natural binders to improve the performance of edible cutlery. The pineapple variant had the most appeal overall, with high protein content and the least moisture. The pomegranate version scored well in terms of ash and crude fiber content. Future research can focus on improving the durability of fruit waste-based products by combining them with inexpensive binders like jackfruit seed powder and flax seed powder. Using composite millet flour, Shabaana et al. (2021) created edible cutlery that is naturally nourishing without preservatives. By incorporating *Moringa oleifera* into the cutlery, it may help reduce the risk of childhood anemia, which is a prevalent dietary deficiency worldwide.

In conclusion, edible cutlery offers an environmentally friendly alternative to plastic utensils. With its sustainable production, biodegradability, customization potential, and nutritional benefits, edible cutlery aligns with the growing demand for eco-conscious practices. By embracing this innovative solution, we can contribute to a cleaner, greener future while still enjoying the convenience and functionality of traditional utensils.

MEDICINAL PLANTS: A RESOURCE FOR SUSTAINABLE EDIBLE CUTLERY

Medicinal plants and animals have long been revered

for their diverse bioactive compounds and therapeutic properties in traditional medicine systems (Sharma and Pareek, 2021; Prakash and Verma, 2021; Jafri and Mishra, 2022). Utilizing medicinal plants as a sustainable source for edible cutlery production is an attractive option due to their renewability, abundant availability, and potential to replace conventional plastics. Various medicinal plant species exhibit promising attributes for creating eco-friendly utensils. According to Dasgupta et al. (2004), *Azadirachta indica* stands out among other plants with its wide range of uses. The leaves, bark, fruit, flowers, oil, and gum of the neem tree have all been linked to medicinal benefits, making it a versatile herb. Neem's first known application dates back to the 'Harrappa Culture' of ancient East India, where it was included in hundreds of medicines and cosmetics 4500 years ago. These time-tested Neem formulations have been a staple of Ayurvedic pharmacy for ages, thanks to the ancient healing technique known as Ayurvedic medicine. *Azadirachta indica* parts are used in the treatment of bacterial, fungal, and viral illnesses, as well as for immune system stimulation (Arya, 2019). Among its remarkable qualities, neem's usefulness as a natural, non-toxic pesticide boosts its wide range of applications (Wealth of India, 2000). Neem is a well-known medicinal plant that contains various bioactive compounds, such as nimbin, nimbidin, and azadirachtin, known for their antimicrobial and insecticidal properties. Edible cutlery made from neem leaves or extracts could potentially inhibit the growth of harmful microorganisms, ensuring food safety, and reducing the need for chemical preservatives in packaging.

Pattanayak et al. (2010) stated that *Ocimum sanctum* L., commonly known as tulsi or *Ocimum tenuiflorum*, has been used in Ayurveda for thousands of years for various therapeutic purposes. Tulsi, known as the Queen of plants and the fabled "Incomparable One" of India, is among the most revered and sacred oriental plants that promote health and healing. Tulsi is recognized as an adaptogen because it helps people adapt to stress and balances various biological systems. It is considered a type of "elixir of life" in Ayurveda and is believed to promote longevity. Tulsi stands out for its strong scent and pungent flavor. Tulsi extracts are used in Ayurvedic therapies for colds, headaches, stomachaches, inflammation, malaria, and various poisonings. Traditional preparations of *O. sanctum* L. include fresh leaves, dried powder, and herbal tea. Edible cutlery infused with holy basil

extracts could offer additional nutritional value while imparting a pleasant aroma and potential health benefits to the user.

Aloe barbadensis Miller (Aloe vera) is well-known for its calming and restorative qualities. Its usage in nutrition and medicine has expanded due to its anti-inflammatory, antioxidant, antibacterial, antiviral, antiparasitic, and antifungal properties. These biologically active components, such as minerals, vitamins, carbohydrates, enzymes, anthraquinones or phenolic compounds, saponins, amino acids, lignin, and sterols, are responsible for these actions according to Ebrahim et al. (2020).

Akram et al. (2010) reviewed the use of the rhizomes of *Curcuma longa*, a plant in the ginger family (Zingiberaceae), in the production of turmeric. Rhizomes are horizontal underground stems that produce both roots and shoots. Turmeric gets its vivid yellow color from curcuminoids, which are fat-soluble, polyphenolic pigments. Curcumin is the main curcuminoid found in turmeric and is considered its most active component. Turmeric also contains demethoxycurcumin and bisdemethoxycurcumin. In addition to being used as a spice and a colorant, turmeric has a long history of medicinal use in India. Recent research has shown that curcumin may have anti-inflammatory and anticancer properties, sparking renewed interest in its potential as a disease preventative and treatment. By infusing edible cutlery with turmeric, it may be possible to reduce oxidative stress and inflammation when consumed, promoting overall well-being.

Ginger, the rhizome of *Zingiber officinale*, another member of the ginger family (Zingiberaceae), is a highly versatile medicinal plant with a wide range of biological activities. It has been used for over 2000 years for medicinal purposes and is also a popular condiment in various cuisines and beverages. Ginger contains compounds such as gingerol, paradol, and shogaols, which contribute to its therapeutic effects. There is currently a growing interest in ginger, and numerous scientific studies are being conducted to explore its active ingredients and pharmacological effects for treating various illnesses and ailments (Dhanik, J., Arya, N., & Nand, V., 2017). Ginger is well-known for its digestive properties and immune-boosting effects. Infusing edible cutlery with ginger could add a subtle ginger flavor to food and potentially provide digestive benefits to the consumer.

Trevisan et al. (2017) researched *Mentha piperita*, which is one of the most commonly used herbs worldwide and has a long history of safe use in therapeutic preparations. It is known for its effectiveness in treating various conditions such as the common cold, liver inflammation, inflammation of the mouth, throat, and pharynx, as well as gastrointestinal problems including cramps, nausea, vomiting, diarrhea, and dyspepsia. This plant contains polyphenols, which are powerful antioxidants that are less harmful than synthetic ones. The food industry finds this characteristic very interesting as phenolic chemicals can prevent the degradation of lipids through oxidation, thereby improving food quality and nutritional content. *Mentha piperita* is highly valued for its refreshing taste and high menthol content, which has a soothing effect on the digestive system.

Nieto et al. (2018) have investigated the biological properties of rosemary extracts, including their hepatoprotective, antifungal, insecticide, antioxidant, and antibacterial properties. It is widely acknowledged that phenolic chemicals play a significant role in the biological activity of rosemary. However, due to their smell, color, and flavor, they are only occasionally used in recipes. To address this, commercial techniques have been developed to create odorless, colorless antioxidant chemicals derived from rosemary. The consumption of antioxidant-rich rosemary has been associated with improved cognitive performance. Edible cutlery infused with rosemary extracts may therefore offer a distinctive flavor profile and potentially possess neuroprotective properties.

According to a review by Manvitha & Bidya (2014), lemongrass, scientifically known as *Cymbopogon citratus*, is a herb belonging to the Gramineae family. It is characterized by its distinct lemon-like aroma, mainly due to the presence of citral, a cyclic monoterpene. This aromatic grass is a fast-growing perennial that is indigenous to South India and Sri Lanka, but is now widely cultivated in tropical regions of America and Asia. The essential oil is obtained from freshly cut and partially dried leaves, which are also utilized for medicinal purposes. In Ayurvedic medicine, lemongrass is commonly used. Various studies have connected *Cymbopogon citratus* to a range of pharmacological activities, including anti-amoebic, anti-bacterial, anti-diarrheal, anti-filarial, anti-fungal, and anti-inflammatory effects. Additional research has explored its potential for anti-malarial,

anti-mutagenicity, anti-mycobacterial, antioxidant, hypoglycemic, and neurobehavioral benefits. Lemongrass is renowned for its citrusy aroma and antimicrobial essential oils. The use of edible cutlery made from lemongrass extracts could not only add a delightful aroma to food, but possibly also inhibit the growth of harmful bacteria. These examples highlight the potential of medicinal plants in creating edible cutlery as sustainable alternatives to conventional plastics, with the added benefits of nutrition and health. The diverse array of bioactive compounds found in medicinal plants offers exciting possibilities for developing eco-friendly utensils that promote well-being while reducing the environmental impact of plastic waste.

NUTRITIONAL IMPLICATIONS OF EDIBLE CUTLERY:

Edible cutlery refers to utensils that can be consumed after use, as opposed to traditional utensils made from materials like plastic, metal, or wood that are typically discarded. These edible utensils are often made from various ingredients such as rice, wheat, millets, corn, and other grains. While edible cutlery offers some potential benefits, it also presents certain nutritional implications:

- **Nutritional Value:** The nutritional value of edible cutlery depends on the ingredients used. Manufacturers generally try to make them nutritious by incorporating whole grains and other healthy ingredients. However, the specific nutritional content can vary, so it's essential to check the product's label or packaging for detailed information.
- **Calories and Energy Content:** Edible cutlery may contribute to calorie intake depending on the quantity consumed. Since they are made from grains, they are likely to contain carbohydrates, which are a significant source of energy.
- **Dietary Fiber:** Whole grains used in edible cutlery can provide dietary fiber, which is beneficial for digestion and can help maintain a healthy gut.
- **Micronutrients:** Depending on the ingredients and processing methods, edible cutlery may contain certain vitamins and minerals from the grains. However, the amounts may be relatively small compared to other whole food sources.

- **Gluten Concerns:** Some edible cutlery might contain gluten if they are made from wheat or other gluten-containing grains. People with celiac disease or gluten sensitivity should be cautious and look for gluten-free options.
- **High in Carbohydrates:** Edible cutlery is typically made from grains, so it can be high in carbohydrates. While carbohydrates are an essential energy source, excessive consumption may not be suitable for people on low-carb diets or those with diabetes.
- **Salt and Additives:** Manufacturers might use certain additives or flavorings to enhance the taste and preserve the cutlery. High sodium content should be a concern for individuals with hypertension or those who need to limit their salt intake.
- **Limited Protein and Fats:** Edible cutlery primarily consists of carbohydrates and may not be a significant source of protein or healthy fats.
- **Environmental Impact:** While not directly a nutritional implication, the environmental impact of edible cutlery is an important factor to consider. If these products lead to reduced plastic waste and pollution, they can indirectly contribute to a healthier environment.

Overall, edible cutlery can be a novel and eco-friendly alternative to traditional single-use plastic cutlery. From a nutritional standpoint, they can be a better choice than disposable plastic cutlery since they are made from edible and potentially more nutritious ingredients. However, like any food product, moderation and a balanced diet are essential to ensure that the nutritional benefits are not outweighed by potential drawbacks.

CHALLENGES AND FUTURE DIRECTIONS:

- While there is potential for medicinal plants to be used in edible cutlery, there are also certain challenges and limitations that need to be addressed. This section will discuss these obstacles, including scaling up production, standardizing formulations, and ensuring regulatory compliance. Additionally, the review will emphasize the importance of ongoing research to optimize the nutritional and functional aspects of these edible utensils.

- One of the main challenges in utilizing medicinal plants for edible cutlery is the reliable sourcing of raw materials. Some medicinal plants may have limited availability or only grow in specific regions, which makes it difficult to maintain a consistent supply chain. It is crucial to establish a sustainable and ethical sourcing process to avoid overharvesting and biodiversity loss. Developing edible cutlery with medicinal plants requires finding the right balance between incorporating the plant material and maintaining the structural integrity and functionality of the utensils. Achieving the desired texture, taste, and durability without compromising safety is a complex task. Some medicinal plants may contain compounds that could trigger allergies or adverse reactions in certain individuals. It is important to ensure that the edible cutlery is safe for widespread consumption and free from harmful contaminants. Establishing standardized manufacturing processes and quality control measures is essential to ensure consistency in the final product. Achieving uniformity in the nutritional content and sensory attributes of the edible cutlery is necessary for consumer acceptance. The cost of producing edible cutlery from medicinal plants can be higher than traditional plastic alternatives. Making these eco-friendly utensils cost-effective and affordable for consumers is a significant challenge.

FUTURE DIRECTIONS:

- **Research and Development:** Investing in research and development is crucial to optimize the utilization of medicinal plants in edible cutlery. Advancements in extraction techniques, processing methods, and formulation will lead to improved functionality and nutritional value.
- **Collaboration and Partnerships:** Collaborative efforts among researchers, industries, and governments can accelerate progress in this field. Partnerships can facilitate knowledge exchange, funding opportunities, and the sharing of best practices.
- **Consumer Education and Awareness:** Educating consumers about the environmental and health benefits of using

edible cutlery made from medicinal plants can drive demand and promote sustainable consumption habits.

- **Regulatory Support:** Establishing clear regulatory frameworks and standards for the production, labelling, and safety of edible cutlery will build consumer trust and ensure compliance with quality measures.
- **Waste Management Solutions:** Exploring innovative waste management solutions for used edible cutlery, such as composting or bioconversion, will enhance the overall sustainability of this alternative.
- **Diversification of Plant Sources:** Identifying and exploring new medicinal plant species with suitable properties for edible cutlery can enhance diversity and resilience in the production process.
- **Market Expansion:** Encouraging the use of medicinal plant-based edible cutlery in various settings, including restaurants, events, and airlines, can foster market growth and promote wider adoption.

In conclusion, the potential of medicinal plants in edible cutlery offers a promising pathway towards sustainability and healthier consumption practices. However, addressing the challenges and pursuing future directions outlined above will be critical to fully harnessing the benefits of this innovative approach and making a positive impact on both the environment and human well-being.

CONCLUSION

In conclusion, the integration of medicinal plants into edible cutlery offers an exciting avenue to address both environmental and nutritional concerns. Edible cutlery made from medicinal plants not only presents a sustainable solution to combat plastic pollution but also has the potential to contribute beneficial bioactive compounds to our diet. Further research and innovation in this field are crucial to fully unlock the potential of medicinal plants in edible cutlery, paving the way for a more sustainable and healthier future.

REFERENCES

1. **Ahmad I. and Aqil, F.** (2007). In vitro efficacy of bioactive extracts of 15 medicinal plants against ESBL-producing multidrug-resistant enteric bacteria. *Microbiological research*. 162(3), 264-275.
2. **Ahmad I. and Beg A. Z.** (2001). Antimicrobial and phytochemical studies on 45 Indian medicinal plants against multi-drug resistant human pathogens. *Journal of ethnopharmacology*. 74(2), 113-123.
3. **Akram M., Shahab-Uddin A. A., Usmanghani K. H. A. N., Hanna, A. B. D. U. L., Mohiuddin E., and Asif M.** (2010). Curcuma longa and curcumin: a review article. *Rom J Biol Plant Biol*. 55(2), 65-70.
4. **Aqil F., Ahmad I., and Owais M.** (2006). Evaluation of antiβmethicillinβresistant Staphylococcus aureus (MRSA) activity and synergy of some bioactive plant extracts. *Biotechnology Journal: Healthcare Nutrition Technology*. 1(10), 1093-1102.
5. **Aqil F., and Ahmad I.** (2007). Antibacterial properties of traditionally used Indian medicinal plants. Methods and findings in experimental and clinical pharmacolog. 29(2), 79-92.
6. **Arya S.** (2019). Evaluation of Bio efficacy of *Azadirachta indica* and *Mentha piperita* extract against *Papilio demoleus* L. on Citrus crop. *International Journal of Biological Innovations*. 1(2): 87-89.
7. **Dasgupta T., Banerjee S., Yadava P. K., and Rao A. R.** (2004). Chemopreventive potential of *Azadirachta indica* (Neem) leaf extract in murine carcinogenesis model systems. *Journal of ethnopharmacology*. 92(1), 23-36.
8. **Dhanik J., Arya N., and Nand, V.** (2017). A review on *Zingiber officinale*. *Journal of Pharmacognosy and phytochemistry*. 6(3), 174-184.
9. **Dordevic, D., Necasova, L., Antonic B., Jancikova S., and Tremlová, B.** (2021). Plastic cutlery alternative: Case study with biodegradable spoons. *Foods*. 10(7), 1612.
10. **Ebrahim A. A., Elnesr S. S., Abdel-Mageed M. A. A., and Aly M. M. M.** (2020). Nutritional significance of aloe vera (*Aloe barbadensis* Miller) and its beneficial impact on poultry. *World's Poultry Science Journal*. 76(4), 803-814.
11. **Gasperi J., Dris, R., Bonin T., Rocher V., and Tassin B.** (2014). Assessment of floating plastic debris in surface water along the Seine River. *Environmental pollution*, 195. 163-166.
12. **Gopal N. M., Phebe P., Kumar E. S., and Vani, B. K. K.** (2014). Impact of plastic leading environmental pollution. *Journal of Chemical and Pharmaceutical Sciences-ISSN, 974(2115)*. 96-99.

13. **Guerrini A., Mancini I., Maietti S., Rossi D., Poli F., Sacchetti G., ... and Borgatti, M.** (2014). Expression of pro-inflammatory interleukin-8 is reduced by ayurvedic decoctions. *Phytotherapy Research*. 28(8), 1173-1181.
14. **Hazra S., and Sontakke M.** (2023). Process development and quality evaluation edible cutlery spoons supplemented with *Withania somnifera* root powder.
15. **Jafri Z.H. and Mishra S.** (2022). Some Ethnoveterinary Medicinal Plants used among Tribals of Satpura range Burhanpur of M.P., India. *International Journal of Biological Innovations*. 4(1): 71-76.
16. **Jain A., and Basal E.** (2003). Inhibition of Propionibacterium acnes-induced mediators of inflammation by Indian herbs. *Phytomedicine*, 10(1), 34-38.
17. **Jambrak A. R.** (2017). Physical properties of sonicated products: a new era for novel ingredients. In *Ultrasound: Advances for Food Processing and Preservation* (pp. 237-265). Academic Press.
18. **Manvitha K., and Bidya B.** (2014). Review on pharmacological activity of *Cymbopogon citratus*. *Int J Herb Med*, 6, 7.
19. **Nieto G., Ros G., and Castillo J.** (2018). Antioxidant and antimicrobial properties of rosemary (*Rosmarinus officinalis*, L.): A review. *Medicines*. 5(3), 98.
20. **Pattanayak P., Behera P., Das D., and Panda S. K.** (2010). *Ocimum sanctum* Linn. A reservoir plant for therapeutic applications: An overview. *Pharmacognosy reviews*. 4(7), 95.
21. **Periyanayagam K., Venkatarathnakumar T., Nagaveni A., Subitha V. G., Sundari P., Vijorohini M., and Umamaheswari V.** (2004). Topical anti-inflammatory activity of Pinda thailam, A herbal gel formulation. *Ancient science of life*. 24(1), 1.
22. **Prakash S. and Verma A.K.** (2021). Relevance of ethno medicines of invertebrate origin used by Tribals at Indo-Nepal Border. *International Research Journal of Biological Sciences*. 10(1): 36-39.
23. **Rajendran S. P., Saravanan A., Namachivayam G. K., Jambunathan J., and Ramachandran G.** (2020, May). Optimization of composition for preparation of edible cutlery using response surface methodology (RSM). In *AIP Conference Proceedings* (Vol. 2240, No. 1). AIP Publishing.
24. **Sastri B. N.** (1950). The Wealth of India. A Dictionary of Indian Raw Materials and Industrial Products. Raw Materials. *The Wealth of India. A Dictionary of Indian Raw Materials and Industrial Products. Raw Materials*.
25. **Shabaana M., Firdouse T. F., and Prabha, P. H.** (2021). Development and Quality Evaluation of Eco Friendly Moringa Oleifera Leave Powder Incorporated Edible Cutlery. *International Journal of Advances in Engineering and Management*. 3(3), 160-166.
26. **Sharma N. and Pareek A.** (2021). Ethnobotanical properties of plants used by the rural community of Dausa District of Rajasthan, India. *International Journal of Biological Innovations*. 3 (1): 179-185.
27. **Thagunna B., Shrestha G., Karki R., Baral K., and Kaur J.** (2023). Development And Quality Evaluation of Biodegradable Edible Cutlery: A Replacement For A Conventional One. *DEVELOPMENT*, 16(2).
28. **Trevisan S. C. C., Menezes A. P. P., Barbalho S. M., and Guiguer É. L.** (2017). Properties of mentha piperita: a brief review. *World J. Pharm. Med. Res*, 3(1), 309-313.
29. **Vyshali P., and Serena P. B.** (2022). Development of an edible and biodegradable tableware using fruit wastes-an alternative to plastic tableware. *Int J Food Nutr Sci*, 11, 85-90.
30. **Yousf N., Nazir F., Salim R., Ahsan H., and Sirwal A.** (2017). Water solubility index and water absorption index of extruded product from rice and carrot blend. *Journal of pharmacognosy and phytochemistry*, 6(6), 2165-2168.